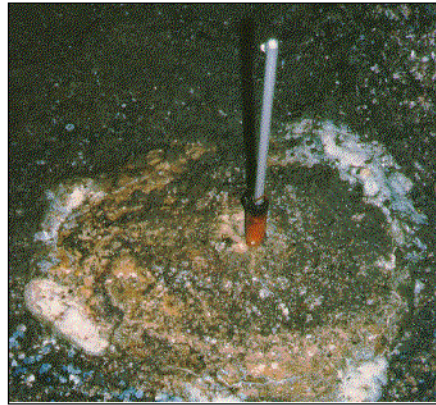




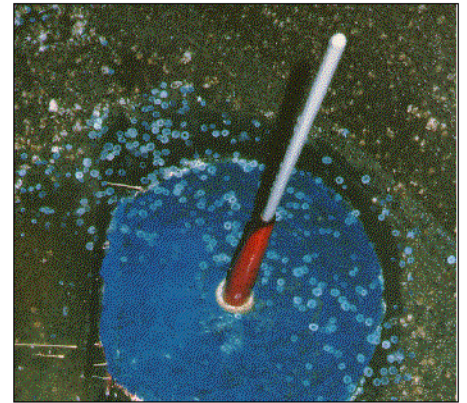
WATERBOX RUBBER LINING REPAIR

Temperature probes were added to the waterbox after rubber lining system was installed. ARCOR™ technicians sealed the probes with ARCOR™ ARCTHANE after priming bare metal spots with ARCOR™ S-16 Prime. The ARCTHANE was hand-applied sealing probes and rubber lining system as one. ARCTHANE has similar characteristics as the rubber lining system which allows for complete adhesion and protection.



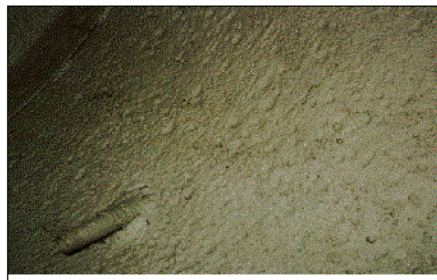
Prepared surface before installation

CASE HISTORY #020 REV.04-97

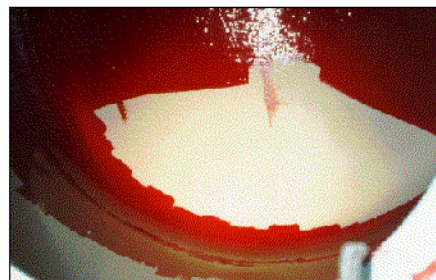


ARCTHANE protective system installed

DEAIRATOR TANK REPAIR

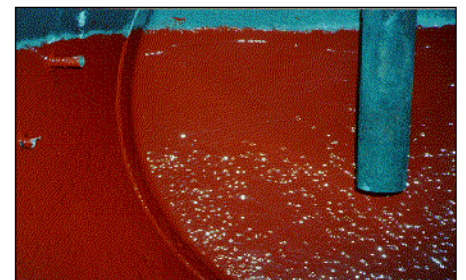


Tank surface abrasive-blasted



ARCOR™ S-20 applied over prime coat

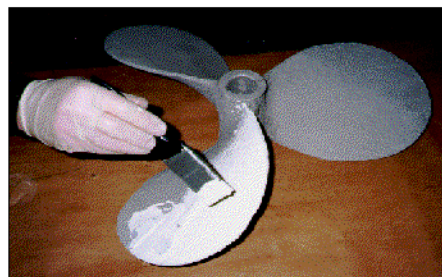
CASE HISTORY #021 REV.04-97



Completed ARCOR™ S-20 top coat

After many years of service, deairator tank needed to be restored due to severe metal loss caused by corrosion. Surfaces were White Metal-blasted to remove all pitted corrosion. Primer coat of ARCOR™ S-20 White was hand-applied. An intermediate coat of ARCOR™ S-20 Fuschia was then applied, followed by a top coat of ARCOR™ S-20. Unit was returned returned to service within 24 hours after completion.

MIXING PROPELLER REPAIR

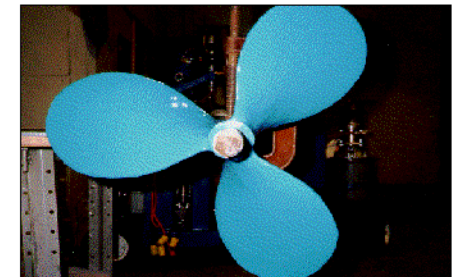


Application of protective primer coat



Application of TS-RB rebuilding compound

CASE HISTORY #022 REV.04-97



Completed with S-30 Blue top coat

Cast steel chemical mixing propellers exposed to harsh liquid environment. ARCOR™ S-30 was installed in two coats with ARCOR™ TS-RB applied between coats to build up areas of metal loss. Mixing blade was coated in August 1991. The coating was inspected on a monthly basis for the first year, showing zero defects. Inspections are now performed on a six-month basis and touch up or repairs have not been necessary.