



401 VFW Drive • Rockland, MA 02370

Telephone (617) 878-9593 Fax (617) 982-0273

PROCEDURE FOR COATING TERMINATION

1. Prior to applying the first coat of the system, the area not to be coated i.e. where the system will terminate, shall be masked off with tape.
2. The coating shall be applied up to and on to the tape to ensure complete coverage of the prepared surface.
3. While the first coat is still wet the tape should be removed and the resulting coating edge smoothed out by finger.
4. Once the first coat is dry-to-touch and hard enough not to be disturbed by manual pressure, that edge should be taped off so that approximately one inch of the first coat is protected with tape.
5. The second coat is then applied up to and on to the tape. While the first coat is still wet remove the tape and finger smooth the second coat on to the first coat.
6. The last two steps can be repeated for each successive layer of coating creating a tapered terminating edge which is less likely to encourage erosion and undercutting of the coating system.